

519

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|-------------------------------------|--------------|-------|
| DART AEROSPACE LTD. | Work Order : | 23118 |
| Description: 205 Skid Tube 'I' Beam | Part Number: | D2596 |
| Drawing: D2596 Rev C | Qty: | 2 |

| Step | Location | Procedure | By | Date | QTY |
|------|------------|---|----|----------|-----|
| 1 | EXPEDITING | Issue Work Order Dwg not required RF 03.01.23 | JF | 05.01.21 | 2 |
| 2 | METAL | Cut D2500-3 to length: 99.5" Batch B215470 | FC | 05/05/20 | 2 |
| 3 | METAL | Use Jig DT 8093 to drill pilot holes #30 Open to 0.625" diameter using a uni-bit | BE | 05/05/20 | 2 |
| 4 | METAL | Acid Etch and Alodine per QSI 005 4.1 | MJ | 05.05.26 | 2 |
| 5 | QC | Level 5 inspection | Z | 05.05.27 | 2 |
| 6 | STORES | Identify and Stock | BE | 05.05.30 | 2 |
| 7 | EXPEDITING | Close W/O Cost / part: 28.56 545 05/06/01 (Z) 29.89 | JF | 05.06.03 | 2 |

| Rev | Date | Change | Revised By | Approved By |
|-----|----------|---|------------|-------------|
| B | 98.01.19 | | | |
| C | 98.10.15 | Eliminated DEO, Changed Dwg Revision | KS | |
| D | 99.02.02 | Changed QA to QC, Added Step 6 and Cost | DM | (Z) |

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

Authorized Inspector

Date

RELEASED
DM 99.02.01

| W/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|--|--|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | | | |
| | | | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 26, 2005
04:06 pm

| | | | |
|-------------------|---|----------|------------------------------|
| Work Order No | : | 0023118 | Department Code: |
| Project Name | : | D2596 | Burden Flags : NNNNNNNN |
| Project For | : | WK519 | WO Status : Open |
| Work Order Type | : | Main | Invoice State : Not Invoiced |
| Main WO Number | : | | Invoice Date : |
| House Part Number | : | D2596 | Invoice Number : |
| Description | : | 205 Web | Invoice Amount : 0.00 |
| Manufactured | : | Yes | |
| Amount Req'd | : | 2 | |
| Amount Done | : | 0 | Order Entry No : |
| Start Date | : | 04-26-05 | OE Value : 0.00 |
| Est Finish Date | : | 05-05-05 | |
| Act Finish Date | : | | Est Mark Up : 0.000% |
| Drawings Reqd | : | No | Actual Mark Up : 0.000% |
| Ok for Approval | : | | |
| Approval Rec'd | : | | \$0 Posted to Finished Goods |

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | : 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | : 0.00 | 0.00 | 0.00 | | |
| Production Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | : 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | : 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | : 0.00 | 0.00 | 0.00 | | |
| CNC | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | : 0.00 | 0.00 | 0.00 | | |
| Misc. | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| <hr/> | | | | | |
| Burden | : 0.00 | 0.00 | 0.00 | | |
| <hr/> | | | | | |
| Total Cost | : 0.00 | 0.00 | 0.00 | | |
| Mark up | : 0.000 | 0.000 | | | |
| Selling Cost | : 0.00 | 0.00 | | | |

| | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | : 0.00 | 0.00 |
| Profits/ (Loss) | : 0.00 | 0.00 |